

## Assembly Instructions

Before you begin, please make sure all parts and proper quantities are included. (See Part Identifier Key) Any parts damaged during shipment must be reported within 24 hours of receipt. To report information regarding damages or if you have any questions, please call 800.242.2303.

### Tools Required

- #2 square drive screw driver OR
- #2 square bit
- Screw gun
- 4mm Allen wrench OR
- 4mm Hex bit

### Step 1:

- Place top face down on a protected flat surface.

### Step 2:

- Locate one of the laminate legs. Align the pre-drilled pilot holes on the leg with the pre-drilled holes on the top.
- Using a #2 square drive screw driver or a #2 square bit, secure leg to top with angle brackets and #10 x  $\frac{3}{4}$ " square pan screws.
- DO NOT FULLY TIGHTEN until **Step 6**.

### Step 3:

- Align threaded inserts in the modesty panel with the pre-drilled pilot holes in the leg.
- Using a 4mm Allen wrench or 4mm Hex bit and a screw gun, secure modesty panel to leg with  $\frac{1}{4}$ -20x2.359" joint connector bolts.
- Use 4 bolts total to connect panel to leg.
- DO NOT FULLY TIGHTEN until **Step 6**.

### Step 4:

- With modesty panel in place, use a #2 square drive screw driver or a #2 square bit and secure modesty panel to top with angle brackets and #10 x  $\frac{3}{4}$ " square pan screws.
- DO NOT FULLY TIGHTEN until **Step 6**.

### Step 5:

- Repeat **Steps 2-4** with the second leg.

### Step 6:

- Fully tighten legs and modesty panel fasteners.

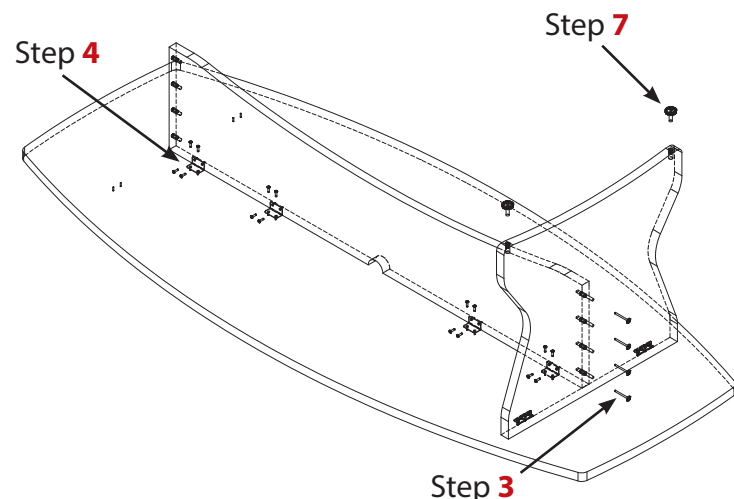
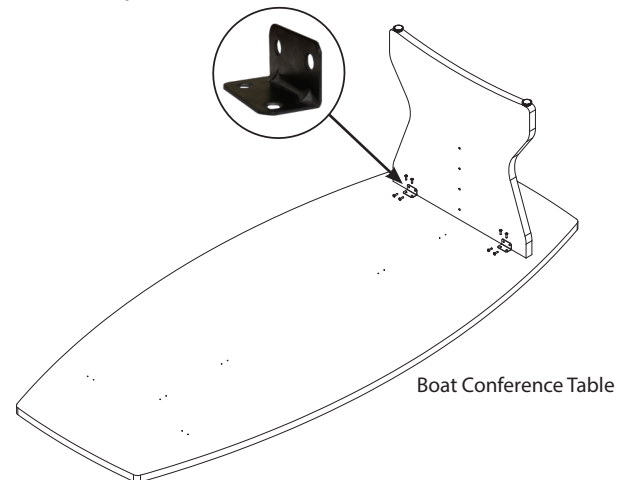
### Step 7:

- Place base leveler M10 into the hole on the bottom of one of the legs. Rotate clockwise until fully inserted into the leg. Repeat this for the remaining 3 levelers.


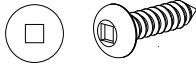


### Step 8:

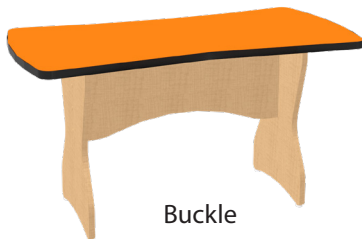
- With someone's help, turn table upright.

### Step 2



## Part Identifier Key

	Part #	Description	Qty.	
Hardware Kit 0407109	0406829	27mm x 27mm x 50mm angle brackets <i>(Used to attach modesty panel/laminate legs to top)</i>	8	
	0406711	#10 x 3/4" square pan screws <i>(Used to attach the angle brackets)</i>	32	
	0406900	1/4-20x2.359" joint connector bolts <i>(Used to attach laminate legs to modesty panel)</i>	8	
	0406509	Base Leveler M10	4	



Buckle



Hourglass



Boat



Race Track



Rectangle