

## Assembly Instructions

Before you begin, please make sure all parts and proper quantities are included. Any parts damaged during shipment must be reported within 5 days of receipt. To report information regarding damages or if you have any questions, please call 800.242.2303.

### Step 1:

Start assembly with **side panel(A)** on a protected floor with dowel holes facing up. (The back edge has dowel holes aligned from top to bottom.)

### Step 2:

Align the dowels of **subtop panel(B)** with the holes on side panel(A). (TFL edge of subtop(B) will need to face to the front of the cabinet and you will need to apply an **adhesive PVA white glue\*** to the dowels.)

### Step 3:

Align the dowels of **bottom panel w/Lotz Armor Edge™(C)** with the holes on side panel(A). (Make sure the radius edge of bottom panel(C) face to the front of the cabinet and you will need to apply an **adhesive PVA white glue\*** to the dowels.)

### Step 4:

Align the dowels of **back panel(D)** with the holes on side panel(A). (You will need to apply an **adhesive PVA white glue\*** to the dowels.)

### Step 5:

Align the dowels of **toe kick(E)** with holes on side panels(A & F). (You will need to apply an **adhesive PVA white glue\*** to the dowels.)

### Step 6:

Align the dowel holes of **side panel(F)** with the dowels on panels(B, C, D & E). (you will need apply an **adhesive PVA white glue\*** to the dowels on panels(B, C and D.)

### Step 7:

Install **toe rail(G)** using 1 1/2" face frame screws.

### Step 8:

Install the **levelers(H)** using #6x 1/2" zinc Phillips screws in each corner of bottom panel(C).

### Step 9:

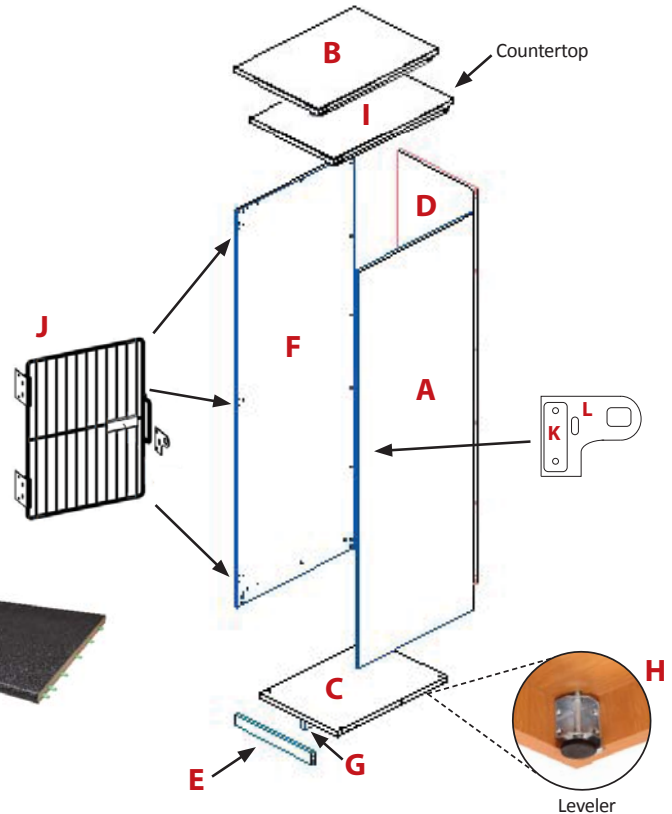
Stand cabinet upright (ask for help).

### Step 10:

Install **countertop(I)** over subtop panel(B) using 1/4-20x30mm black joint connector bolts.

### Step 11:

Align **grille doors(J)** (left hand) with pre-drilled holes using black #8x 5/8" flat head wood screws.



### Step 12:

Align screw holes on **black magnet catch(K)** and **door latch(L)** and then use 2, 6x 3/4" black pan screws to attach magnet catch(K) and door latch(L) to the inside of side panel(A). Use 1 #8x 5/8" flat head wood screw to further secure door latch(L) to inside of side panel(A).

### Step 13:

WB Mfg. would recommend applying clamps\* (not provided) down the sides of panels(F & A) to help with assembly.

Part	Description
A	Side Panel (right side) (lay this panel on the floor)
B	Subtop Panel
C	Bottom Panel w/Lotz Armor Edge™
D	Back Panel
E	Toe Kick
F	Side Panel (left side)
G	Toe Rail
H	Levelers (set of 4)
I	Countertop
J	Music Cabinet Grille Door (left hand)
K & L	Black Magnet Catch(K) on Door Latch(L)