
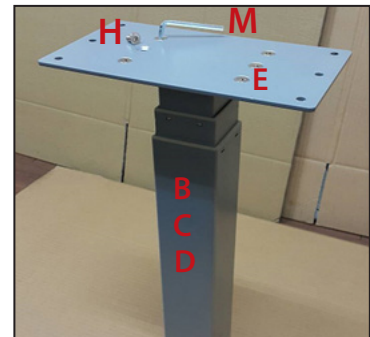


## Assembly Instructions


Before you begin, please make sure all parts and proper quantities are included (see back page). Any parts damaged during shipment must be reported within 24 hours of receipt. To report information regarding damages or if you have any questions, please call 800.242.2303.

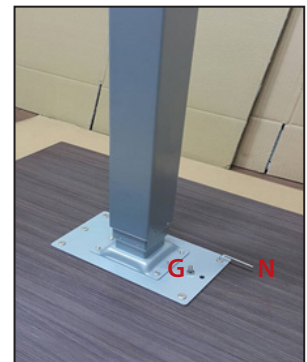
### Step 1:

- Take Center Post (B, C, D) and attachment plate (E) out of box.
- Place Attachment Plate (E) with countersinks facing up on the top of the Center Post (B, C, D).
- Attach Plate (E) to the center post using 6 Hexhead Machine Screws (H). 
- Tighten the Hexhead Machine Screws (H) using the 5mm Wrench (M).



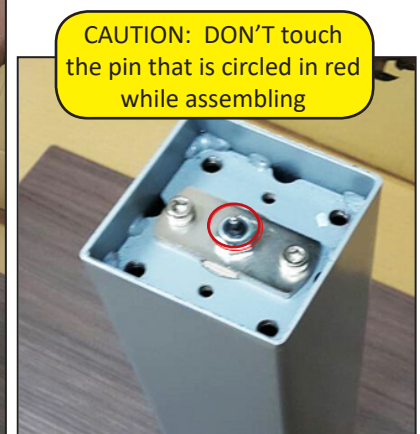
### Step 2:

- Place top face down on protected surface so threaded inserts are facing up. Align Center Post (B, C, D)/Attachment Plate (E) with threaded inserts and attach using 6 Joint Connector Bolts (G). 
- Tighten the Joint Connector Bolts (G) using the 4mm Wrench (N).



### Step 3:

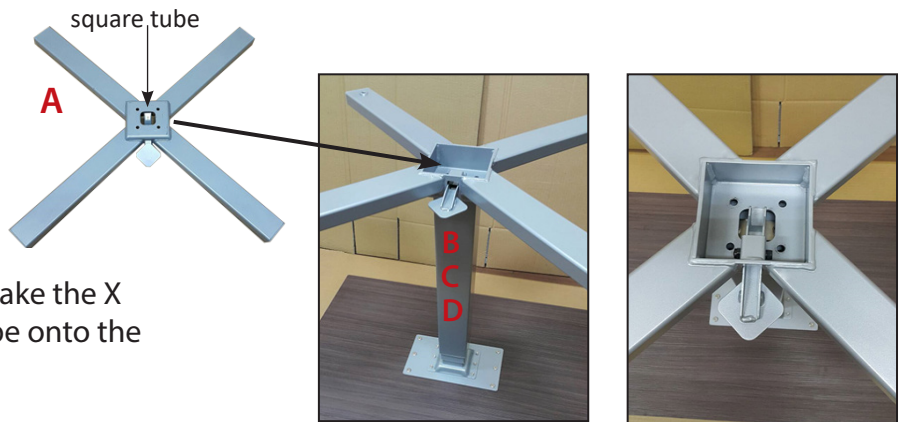
- Remove the black plastic capt from Center Post (B, C, D).
- **CAUTION: DO NOT** touch the middle pin during assembly. This may cause the pneumatic cylinder to come out. The pin is circled in red. (See picture to the right)



# Assembly Instructions

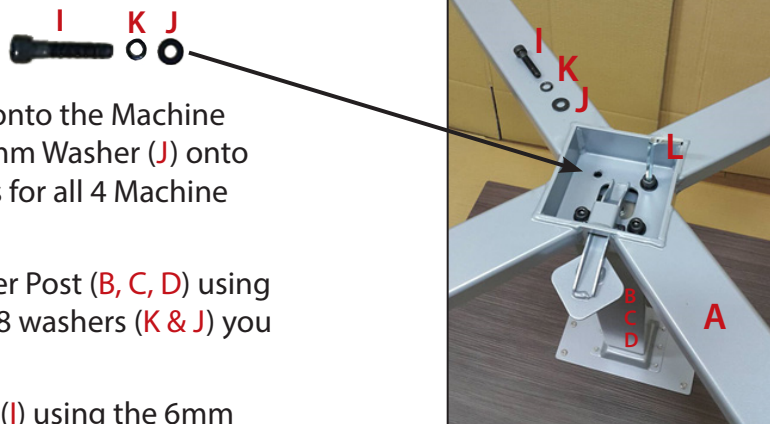
## Step 4:

- With the top still on the ground, take the X Base (A) and insert the square tube onto the Center Post (B, C, D).



## Step 5:

- Slide 13mm Lock Washer (K) onto the Machine Screw (I) FIRST, then slide 17mm Washer (J) onto the Machine Screw (I). Do this for all 4 Machine Screws.
- Attach X-Base (A) to the Center Post (B, C, D) using the 4 Machine Screws (I) and 8 washers (K & J) you just put together above.
- Tighten all 4 Machine Screws (I) using the 6mm Wrench (L).



## Step 6:



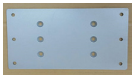




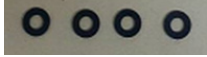
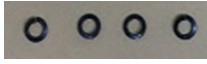




- Insert Grand Hank Glides (F) OR dual wheel casters (O) into base. Rotate clockwise. Use Wrench (P) to tighten glides/casters.



## Completed Assembly of the Pneumatic X-Base



## Part Identifier Key

Item	Part #	Description	Qty.	
A		X-Base (Foot Pedal)	1	
B	04067 124-02	Outer Pedestal	1	
C	04067 124-03	Middle Pedestal Extension	1	
D	04067 124-04	Inner Pedestal Extension	1	
E	04067 124-05	Attachment Plate 10.688" x 5.9" x 7Ga.	1	
<b>Hardware</b>				
F	NSL-33056	1 3/8 Dia. Nylon Glide, 3/8-16 x 1" (pre installed to the H-Frame Base by supplier)	4	
G	04090023	Joint Connector Bolt 1/4-20 x 19mm	6	
H		Hexhead Machine Screw 5/16 x 12mm	6	
I		5/16" x 38mm Socket Cap Machine Screw	4	
J		17mm Washer	4	
K		13mm Lock Washer	4	
L		6mm Wrench	1	
M		5mm Wrench	1	
N		4mm Wrench	1	
O	33021BK	Dual Wheel Casters w/brake	4	
P		Wrench to tighten Casters/Glides	1	