
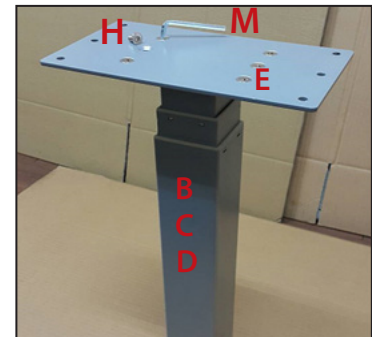


Assembly Instructions


Before you begin, please make sure all parts and proper quantities are included (see back page). Any parts damaged during shipment must be reported within 5 days of receipt. To report information regarding damages or if you have any questions, please call 800.242.2303.

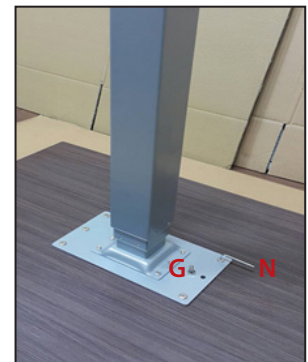
Step 1:

- Take Center Post (B, C, D) and attachment plate (E) out of box.
- Place Attachment Plate (E) with countersinks facing up on the top of the Center Post (B, C, D).
- Attach Plate (E) to the center post using 6 Hexhead Machine Screws (H). 
- Tighten the Hexhead Machine Screws (H) using the 5mm Wrench (M).



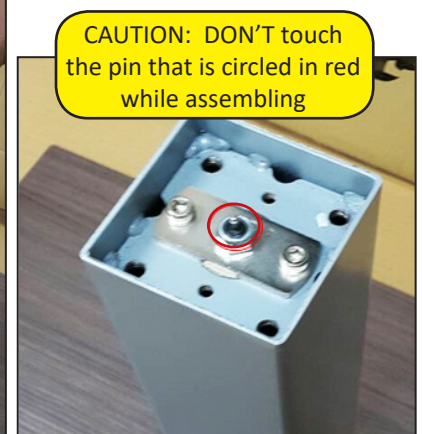
Step 2:

- Place top face down on protected surface so threaded inserts are facing up. Align Center Post (B, C, D)/Attachment Plate (E) with threaded inserts and attach using 6 Joint Connector Bolts (G). 
- Tighten the Joint Connector Bolts (G) using the 4mm Wrench (N).



Step 3:

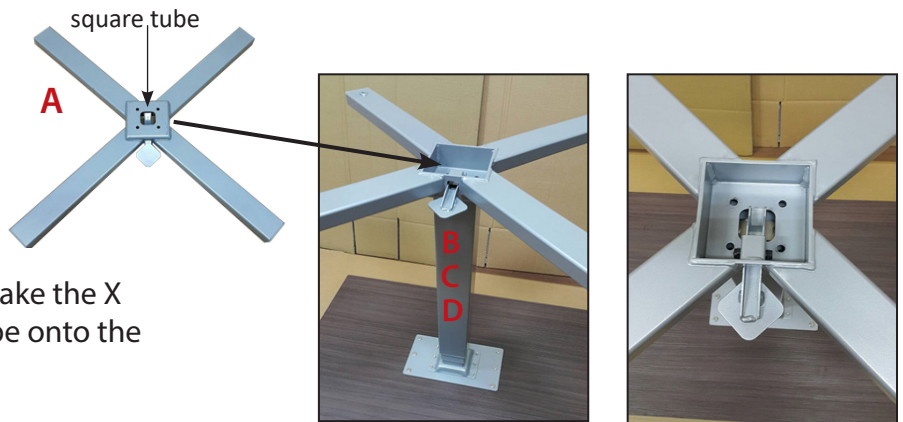
- Remove the black plastic capt from Center Post (B, C, D).
- **CAUTION: DO NOT** touch the middle pin during assembly. This may cause the pneumatic cylinder to come out. The pin is circled in red. (See picture to the right)



Assembly Instructions

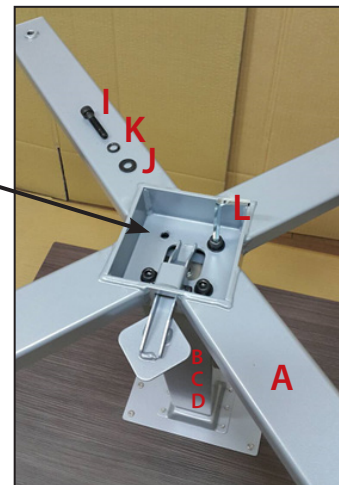
Step 4:

- With the top still on the ground, take the X Base (A) and insert the square tube onto the Center Post (B, C, D).



Step 5:

- Slide 13mm Lock Washer (K) onto the Machine Screw (I) FIRST, then slide 17mm Washer (J) onto the Machine Screw (I). Do this for all 4 Machine Screws.
- Attach X-Base (A) to the Center Post (B, C, D) using the 4 Machine Screws (I) and 8 washers (K & J) you just put together above.
- Tighten all 4 Machine Screws (I) using the 6mm Wrench (L).



Step 6:



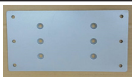


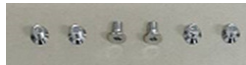

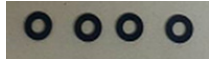
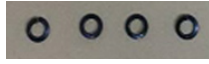




- Insert Grand Hank Glides (F) OR dual wheel casters (O) into base. Rotate clockwise. Use Wrench (P) to tighten glides/casters.



Completed Assembly of the Pneumatic X-Base



Part Identifier Key

Item	Part #	Description	Qty.	
A		X-Base (Foot Pedal)	1	
B	04067 124-02	Outer Pedestal	1	
C	04067 124-03	Middle Pedestal Extension	1	
D	04067 124-04	Inner Pedestal Extension	1	
E	04067 124-05	Attachment Plate 10.688" x 5.9" x 7Ga.	1	
Hardware				
F	NSL-33056	1 3/8 Dia. Nylon Glide, 3/8-16 x 1" (pre installed to the H-Frame Base by supplier)	4	
G	04090023	Joint Connector Bolt 1/4-20 x 19mm	6	
H		Hexhead Machine Screw 5/16 x 12mm	6	
I		5/16" x 38mm Socket Cap Machine Screw	4	
J		17mm Washer	4	
K		13mm Lock Washer	4	
L		6mm Wrench	1	
M		5mm Wrench	1	
N		4mm Wrench	1	
O	33021BK	Dual Wheel Casters w/brake	4	
P		Wrench to tighten Casters/Glides	1	