

## Assembly Instructions

Before you begin, please make sure all parts and proper quantities are included. (See Part Identifier Key) Any parts damaged during shipment must be reported within 24 hours of receipt. To report information regarding damages or if you have any questions, please call 800.242.2303.

### Step 1:

- Place EPIC frame leg with plate facing down on a flat surface.

### Step 2:

- Align holes in the end plate of the cross bar with the frame. Make sure the tabs on the cross bar are facing down.
- Connect cross bar to the frame using  $\frac{1}{4}$ "-20 x 50mm joint connector bolts and  $\frac{1}{4}$ "-20 joint connector nuts.
- Use a screw gun and a 4mm Hex bit to tighten the joint connector bolts to the nut. We suggest using a 4mm Hex wrench to hold the nut in place while tightening the bolt.
- Repeat for other frame leg.

### Step 3:

- Place the EPIC top face down on a protected flat surface so threaded inserts (marked in green) and pre-drilled pilot holes (marked in yellow) are facing up.

### Step 4:

- Place frame leg/cross bar on the top and align with threaded inserts & pre-drilled pilot holes.
- Using a screw gun and a 4mm Hex bit, secure both frame legs to top with  $\frac{1}{4}$ "-20 x 15mm joint connector bolts. Use eight bolts for each frame leg.

### Step 5:

- Using a screw gun and a # S2 square bit, secure cross bar to top with #10 x  $\frac{3}{4}$ " square pan screws. Use one screw per tab with a total of six screws being used (3 per side).

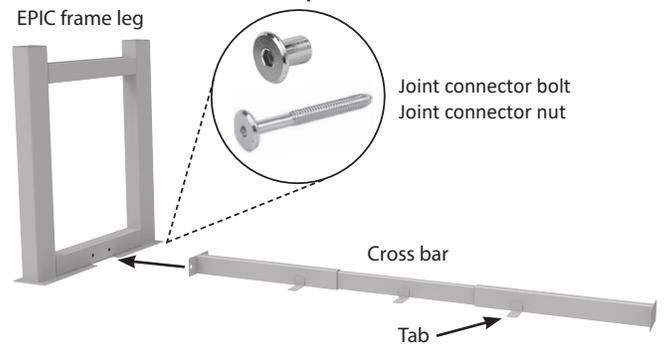
### Step 6:

- Twist the stem of the caster into the hole on the bottom of the leg.
- Lock the caster by pushing up on the brake lever. (Casters are **NOT** to be used as a leveling device.)
- Use  $\frac{3}{4}$ " wrench to tighten  $\frac{3}{4}$ " nut on stem of caster.
- Repeat for remaining casters.

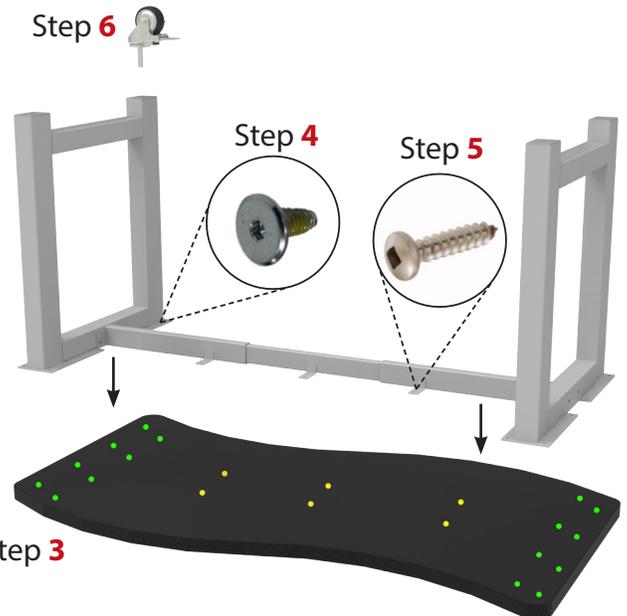
### Step 7:

- With someone's help, turn table upright.

### Step 1



### Step 6



### Step 3

### Step 7



#### Tools Required

- Screw gun
- # S2 square bit
- 4mm Hex bit
- 4mm Hex wrench
- $\frac{3}{4}$ " Wrench

## Part Identifier Key

Part #	Description	Qty.	
04067960	¼"-20 x 50mm joint connector bolts	2 per leg frame (4 total)	
04009022	¼"-20 joint connector nuts <i>(Used to attach cross bar to leg frame)</i>	2 per leg frame (4 total)	
04009023	¼"-20 x 15mm joint connector bolts <i>(Used to attach leg plates to top)</i>	8 per leg plate (16 total)	
0408231	#10 x ¾" Square pan screw <i>(Used to attach cross bar to top)</i>	3 per side of the cross bar (6 total)	
0400993	3" heavy duty locking casters	1 per leg (4 total)	

## EPIC Frame Legs

Model #	SKU #	Description	Frame Height"
EPC -FX	04067852	EPIC fixed frame leg w/3" heavy duty locking casters	28.11
EPC -WFX	04067853	EPIC fixed frame leg w/3" heavy duty locking casters	34.75
EPC -SFX	04067854	EPIC fixed frame leg w/3" heavy duty locking casters	38.75

### Standard Frame Color



### Additional Colors

