

Assembly Instructions

Tools Required

- Screw Gun
- 5/32" Hex Bit
- Phillips Drill Bit

Parts List: (per desk)

- (1) Appleton Desktop
- (1) UNE-T Leg
- (1) Apron with Dowels
- (4) 1/4"-20x35mm Joint Connector Bolts
- (1) Base Cabinet
- (8) 10-24x25mm Joint Connector Bolts
- (16) #10 x 1/2" Black Pan Head Philips
- (4) 27x17x50 Brackets
- (2) 75mm Casters
- (2) 75mm Locking Casters
- (16) 1/4"-20x25mm Joint Connector Bolts
- (2) 60mm Twin Wheel Locking Casters

Before you begin, please make sure all parts and proper quantities are included. Any parts damaged during shipment must be reported within 5 days of receipt. To report information regarding damages or if you have any questions, please call 800.242.2303.

Step 1:

Place desktop face down on protected surface so pilot holes and inserts are facing up.

Step 2:

Align the doweled apron with the predrilled holes in the middle of the table. Attach L-Brackets with Pan Head Philips screws to secure apron in place.

Step 3:

With drawers taken out (if unit has them), place the base cabinet upside down on the desktop, aligning with inserts. Make sure drawer/door opening side is 2" from the front of desktop edge.

Step 4:

Use 4, 1/4"-20x35mm joint connector bolts and a 5/32" hex bit with a screw gun to fasten base cabinet to desktop.

Step 5:

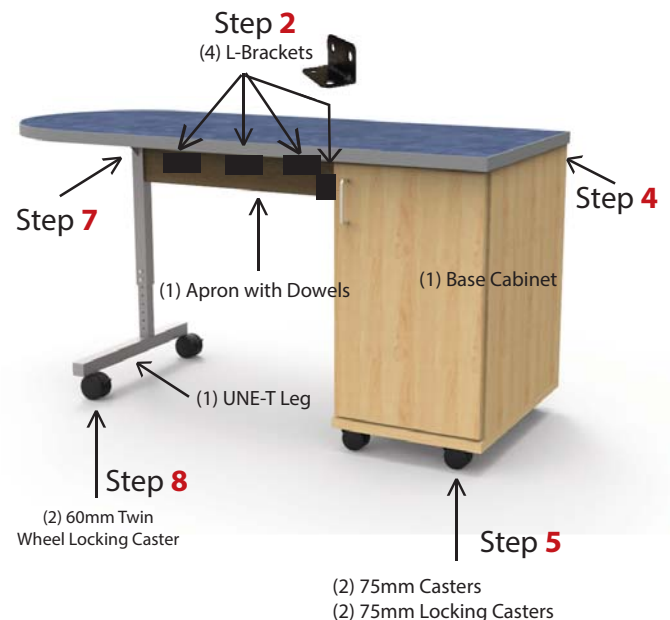
Use 16 1/4"-20x25mm Joint Connector Bolts and a 5/32" hex bit with a screw gun to fasten 2, 75mm casters and 2, 75mm Locking casters to the bottom of the base cabinet.

Step 6:

Align UNE-T leg with inserts, making sure the long side of leg plate is facing the same direction of base cabinet drawer openings.

Step 7:

Use 8, 10-24x25mm Joint Connector bolts and a 5/32" hex bit with a screw gun to fasten leg to desktop.



Step 8:

Remove glides from UNE-T leg by rotating counterclockwise. Insert 60mm casters into leg. Rotate clockwise.

Step 9:

With someone's help, lift desk up and place on casters.

Hardware List



**1/4-20x30mm
Joint Connector Bolt**



27x27x50 Bracket



**#10 x1/2 Pan Head
Phillips Screw**



**10-24x25mm
Joint Connector Bolt**



**60mm Dual Wheel
Caster with Brake**



**1/4-20x25mm
Joint Connector Bolt**



**75mm Caster
(NonLocking)**



**75mm Caster
(Locking)**